

STERLING



# MAGNATRAC

THE HOMEOWNER'S CRAWLER TRACTOR

*QUENTIN CURRIE.*



"Down-to-earth" track traction outworks "big wheels".

# MAGNATRAC GOES ALMOST ANYWHERE

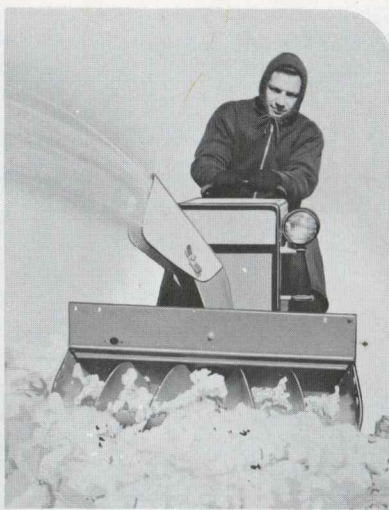
Vacation cottage,  
Construction site,  
Small acreage,  
Logging area,  
Poultry farm,  
Suburban home

## TO ACCOMPLISH BIG JOBS AND EARN YOU EXTRA CASH

Never before has such magnificent all-purpose workpower been available to the average homeowner. The Magnatrac combines full track traction, all-gear power, and a size which slips neatly through a 42" opening. Here's the BIG JOB power necessary for serious gardening, removal of deep snow, that complete landscaping project and easy transfer of awkward, heavy loads. Because of its compact size, surprising maneuverability and unique track power, there is very little Magnatrac cannot do! Yes, Magnatrac CAN DO the extra BIG JOBS that can earn you extra cash. Its down-to-earth track power comes to you for a down-to-earth low price — an investment which is considerably less than comparable four wheeled tractors with considerably less power!



This front-mounted high lift loader with hydraulic lift can be attached in minutes without special tools. A low lift loader with electric lift system is also available. (Inset) Its 41" width makes Magnatrac easier to transport by truck to distant work sites.



This front-mounted 42" blade works equally well in soil or snow — as does Magnatrac traction. Shown in use below is the low lift loader with all-electric lift mechanism — an excellent attachment for moving soil after it has been dumped by truck.



## UNMATCHED FULL TRACK POWER ALMOST UNSTOPPABLE IN SNOW AND SOIL

Two cleated, continuous tracks dig in and keep Magnatrac moving steadily forward regardless of the type of terrain or ground conditions. With a 16 hp. valve-in-head vibration reduced engine and all-gear transmission furnishing the energy, and a fully enclosed track system supplying the traction, the heavy duty Magnatrac displays more power than you ever thought possible in a tractor this size. Magnatrac, ideally designed for jobs which require steel cleated power, has the capacity to take steep inclines and slippery conditions in stride. Its long wheel base, balanced body weight, and earth hugging tracks combine to produce great stability.

## OVER 30 ATTACHMENTS

Giving them year-round versatility, Struck tractors come with a wide, wide selection of attachments for almost every type of outdoor work. These are field-proven, highly efficient tools which can be attached in minutes to the Magnatrac. They include both high and low lift loaders with either hydraulic or electric lift systems, the 42" snow and soil blade, a 42" snowblower, full line of garden tools and such multi-purpose attachments as the steel trailer and rear-mounted toolbar which can be equipped with a variety of accessories.

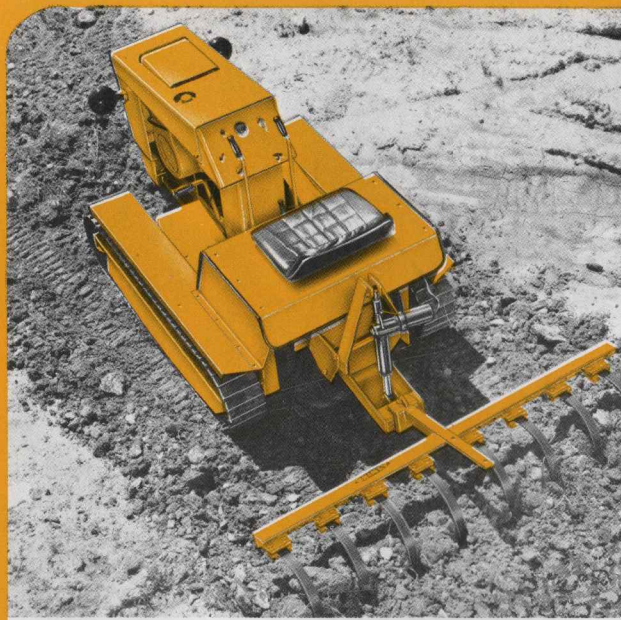
# MAGNATRAC, THE CRAWLER THAT SHIFTS LIKE A CAR, MAKES HEAVY, HARD WORK SOFT AS A SEAT CUSHION

Much of the pleasure of owning a Magnatrac comes in the actual operation of the equipment. In the power it produces. In the ease of driving. In the sharpness of its turns. If you've never driven a Struck crawler, you've a lot to look forward to!

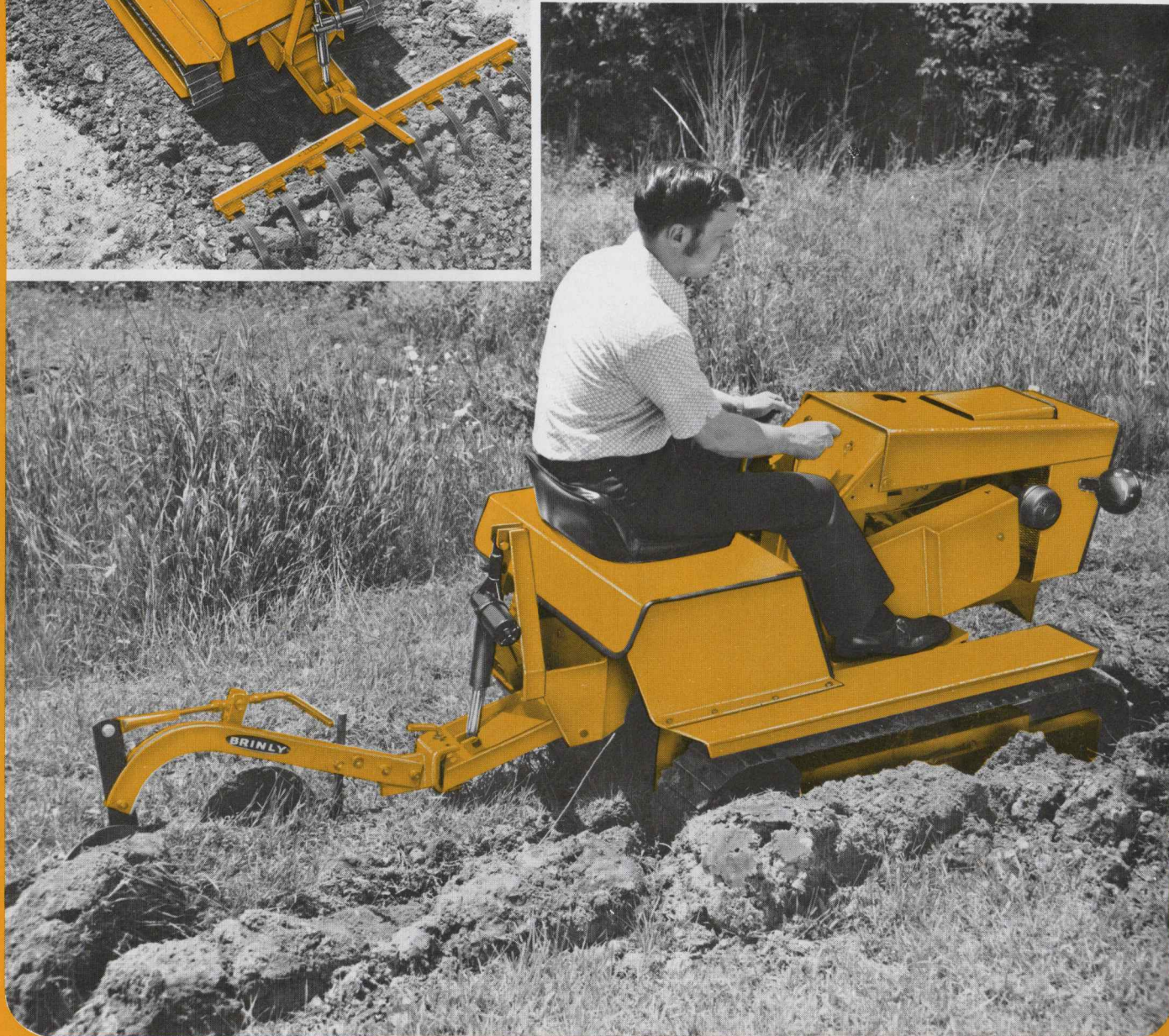
One important part of your Magnatrac Kit is the completely self-contained all-gear transmission which gives you 5 different speeds, 4 speeds forward and 1 in reverse. With Magnatrac, you can shift speeds like a car.

## BIG GARDENS ARE SHORT WORK

Trust the preparation and care of your garden to the tracks of Magnatrac. With the help of attachments like the self-powered roto-tiller, the moldboard plow, the disc harrow and the cultivator, you can put more acreage into garden, take better care of your crops, and increase your harvest. The low operating cost of Magnatrac won't eat into the savings you enjoy by growing your own vegetables. Another advantage of Magnatrac is the position of the operator which enables him to see exactly where he's going — and where he's been.



Magnatrac uses two control levers which allow the operator to fully stop either track for quick, complete turns at the ends of garden rows. You will be amazed at Magnatrac maneuverability. Shown are toolbar with spring tooth accessory and the garden plow attachment.



# MORE WORK POWER PER DOLLAR INVESTED

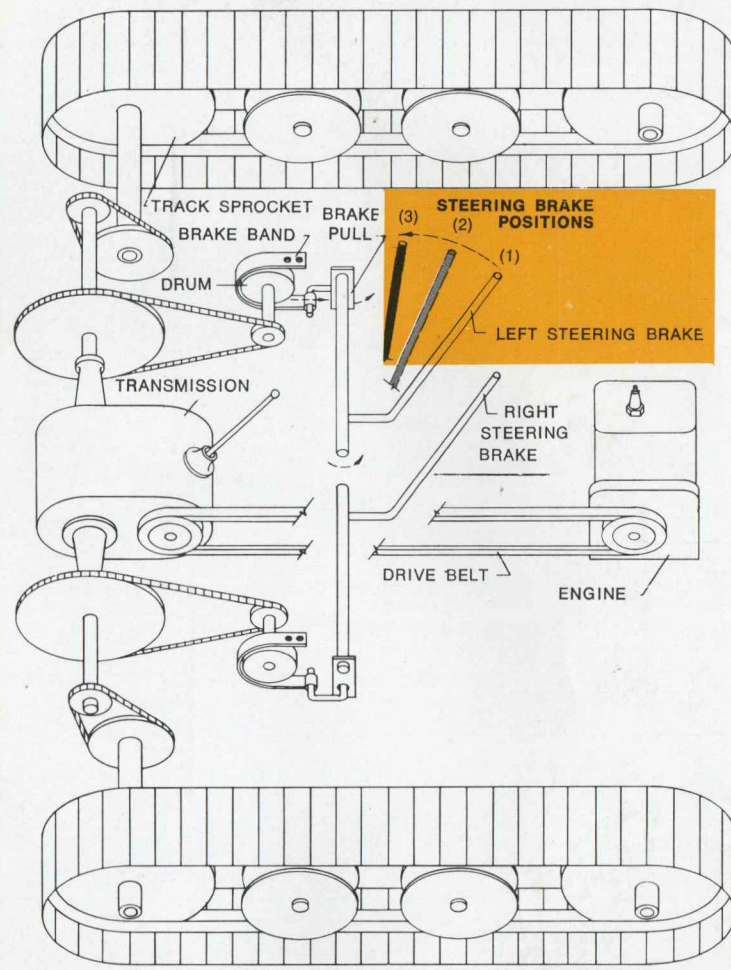
Workpower is earning power — whether it's the garden you want in — or the dozing jobs you want out. Workpower is earning power — whether your profit is fresh vegetables on the table — or money from odd jobs. And no tractor in its field offers as much potential workpower (earning power) as Magnatrac. Most people buy Struck crawlers for the big, tough jobs around their homes and vacation cottages. Many also use the crawlers to earn extra cash on odd jobs around their communities. Before you buy any tractor, consider the original investment in terms of how much work and how much profit will result from its use. The smart buy, the right buy, the only buy — is Magnatrac!

# TIME IS MONEY

If it can't do the job, an underpowered wheeled tractor winds up costing more than it's worth. If its wheels slip away your garden plowing time . . . if there's not enough power on those cold, snow-covered mornings . . . if you're forced to accept miniature loads because you have miniature lifting capability, get on **the right track with Magnatrac**. Consider the two continuous, heavy-duty tracks — just as used on big dozers. All shoes interlock and each has its own gripping cleat. Together, the twin tracks put almost 500 square inches of traction surface on the ground. Compare this with the few square inches that rubber tires on other garden tractors have to offer. There is no comparison — with the steady working power provided by Magnatrac.



# WHAT MAKES MAGNATRAC GO, TURN, STOP?

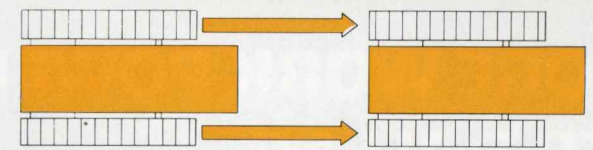


Above is an "exploded view" of the Magnatrac Drive Train. (Note: Portions of this drawing have been purposely distorted to help clarify the operation of each part.)

The 5-speed (1 speed in reverse) all-gear "transaxle" Transmission is sealed in oil and forms the heart of the Magnatrac's Drive Train. It receives its power through a heavy-duty, industrial grade Drive Belt connected to the Engine. The Transmission transmits this power through a separate heavy #50 Chain Drive to each of the Track Drive Sprockets.

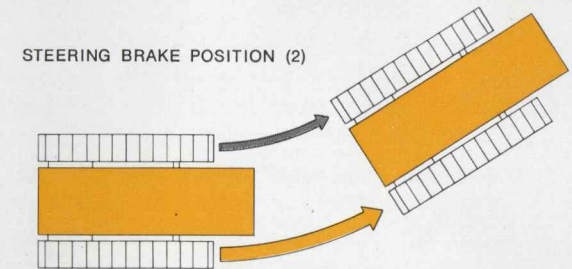
Steering is done through use of individual Steering Brakes for each Track. The Drum of each Brake is connected to its respective Transmission Axle by a #50 Chain Drive which gives the Brake Drum an outstanding leverage ratio (9.8 to 1) to the Tracks.

The Left and Right Steering Brakes are controlled with individual Operator's Levers. The operator activates these Brakes by pulling back slowly on each individual Steering Brake and thereby progressively slowing or completely stopping each Track.



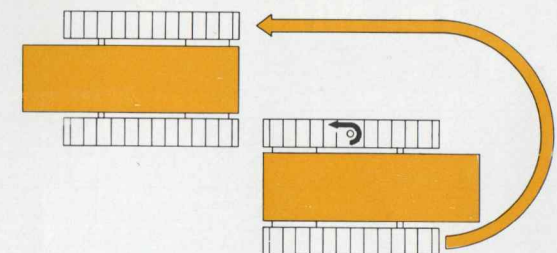
STEERING BRAKE POSITION (1)

These drawings illustrate the movement of the Magnatrac with the Steering Brakes in each of three different Steering Brake positions. (Note: These three positions are for illustration only — the operator can apply the Steering Brakes in any number of positions.) In Steering Brake Position #1, both Right and Left Steering Brakes are forward and remaining at rest — the Magnatrac (assumed to be operating in a forward gear) will go forward in a straight line.



STEERING BRAKE POSITION (2)

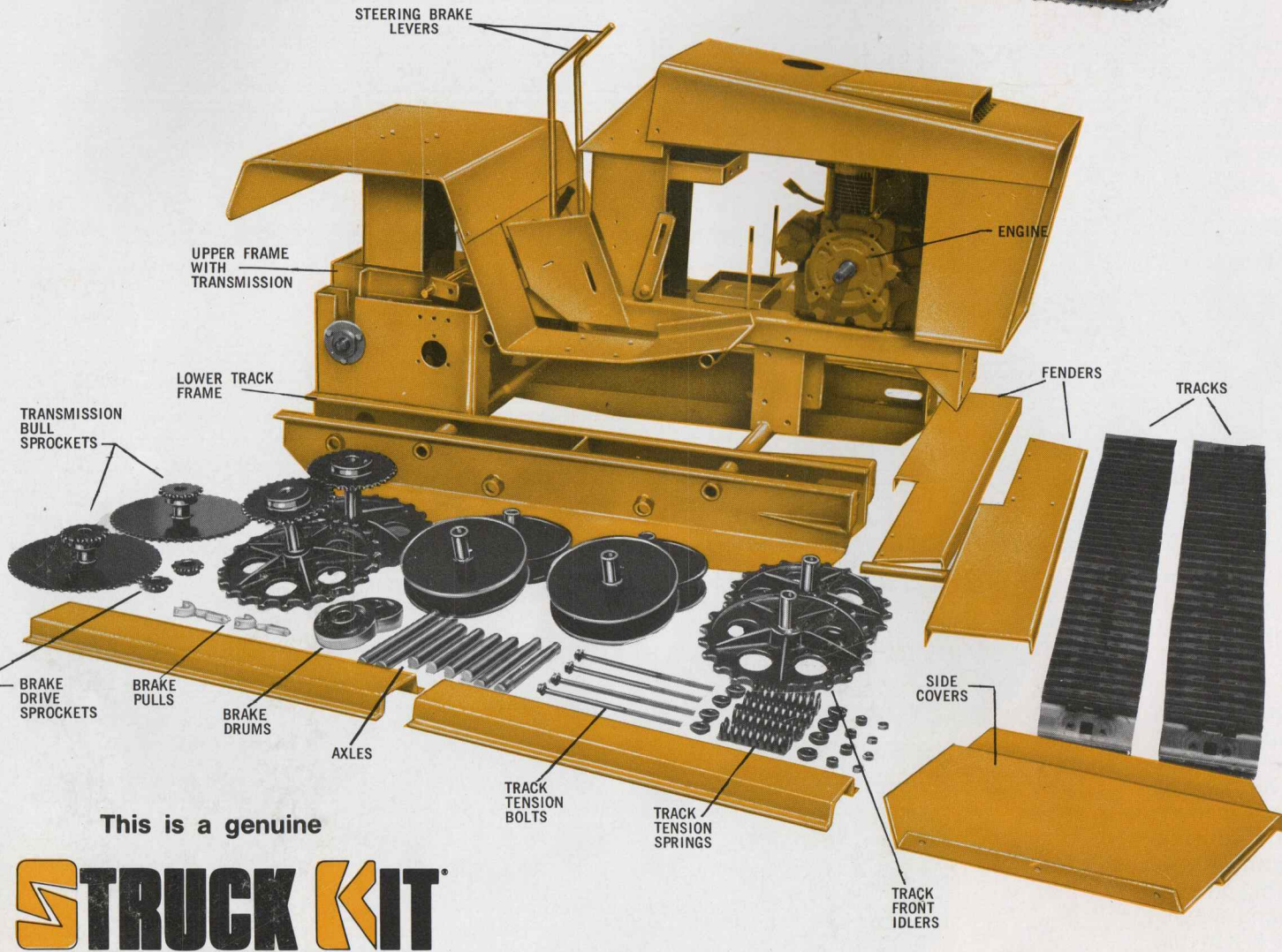
In Steering Brake Position #2, the operator has pulled the Left Steering Brake back slightly. This causes the Brake Pull to rotate forward and draw the Brake Band around the Brake Drum. This action slows down the speed of the Left Track and speeds up (proportionately) the Right Track. The result is a smooth, gradual "powered" turn to the left.



STEERING BRAKE POSITION (3)

In Steering Brake Position #3, the operator has pulled the Left Steering Brake fully rearward. This causes the Brake Band to tighten and completely stop rotation of the left Brake Drum, stopping movement of the Left Track. The Right Track now has full power. Due to the nature of the differential action in the transmission, the Right Track has gained all the speed lost by the Left Track. The result is a snappy, "about face" turn — or any degree of rotation desired by the operator.

# YES, MR. HOMEOWNER - YOU CAN PUT THIS CRAWLER TOGETHER BY YOURSELF.



No, you need not be a skilled mechanic or an engineer. This kit has been designed solely for assembly by the average, mechanically inclined homeowner — with only basic experience in handling a wrench and screwdriver. Struck Corp. has been in the kit crawler business for many years — and has sold thousands of kits. The reasons are black and white and yellow. A thorough, well conceived Assembly Manual comes with your crawler and leaves nothing to the imagination. All crawler parts are expertly engineered, precisely fabricated, and leave nothing to be desired.

IN ADDITION, YOU HAVE OUR PROMISE: ONCE YOU BUY A STRUCK KIT, WE WILL ALWAYS BE AVAILABLE TO ASSIST YOU IN ASSEMBLING YOUR UNIT CORRECTLY. If you have any questions before, during or after assembly of your Magnatrac, the service manager of Struck Corporation is at YOUR service. Simply contact the Struck Factory at Cedarburg, Wisconsin where every question will be answered as quickly and thoroughly as possible. If you phone — and the call comes after business hours, your assembly question(s) will be recorded by our 24 hour answering service and you will be called back by our Service Manager at a time specified by you.

## HOW LONG WILL IT TAKE TO ASSEMBLE YOUR MAGNATrac?

This is generally considered a week-end project. Once assembly is started, the new owner normally works steadily to complete what becomes a very exciting, very engrossing new venture. His reaction to the completed tractor is bound to be something like this comment from one Struck owner:

"... went together without any problems and is a great performer. I am impressed with the excellent design and the quality of parts and workmanship."

This is a genuine

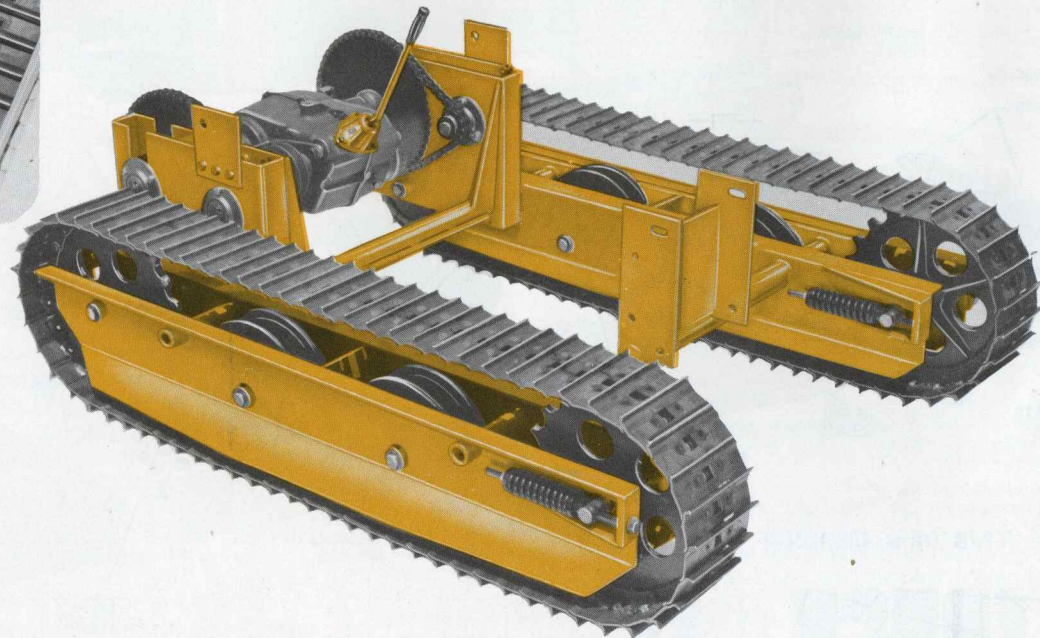
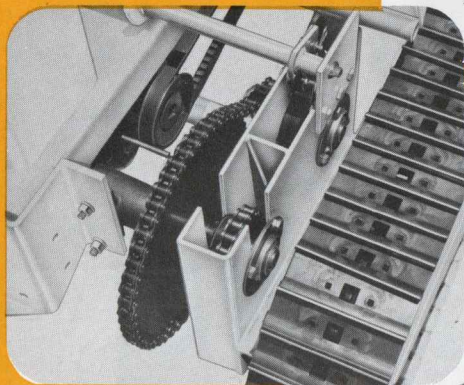
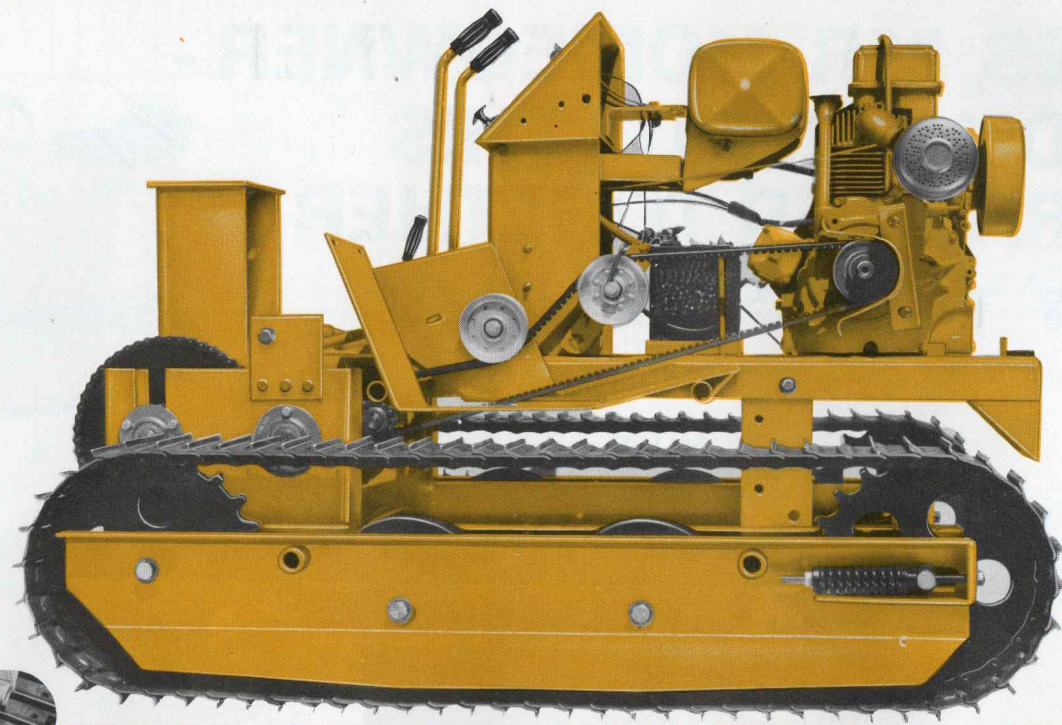
**STRUCK KIT**

# Why the MAGNATRAC Is MAGNIFICENT Power Equipment

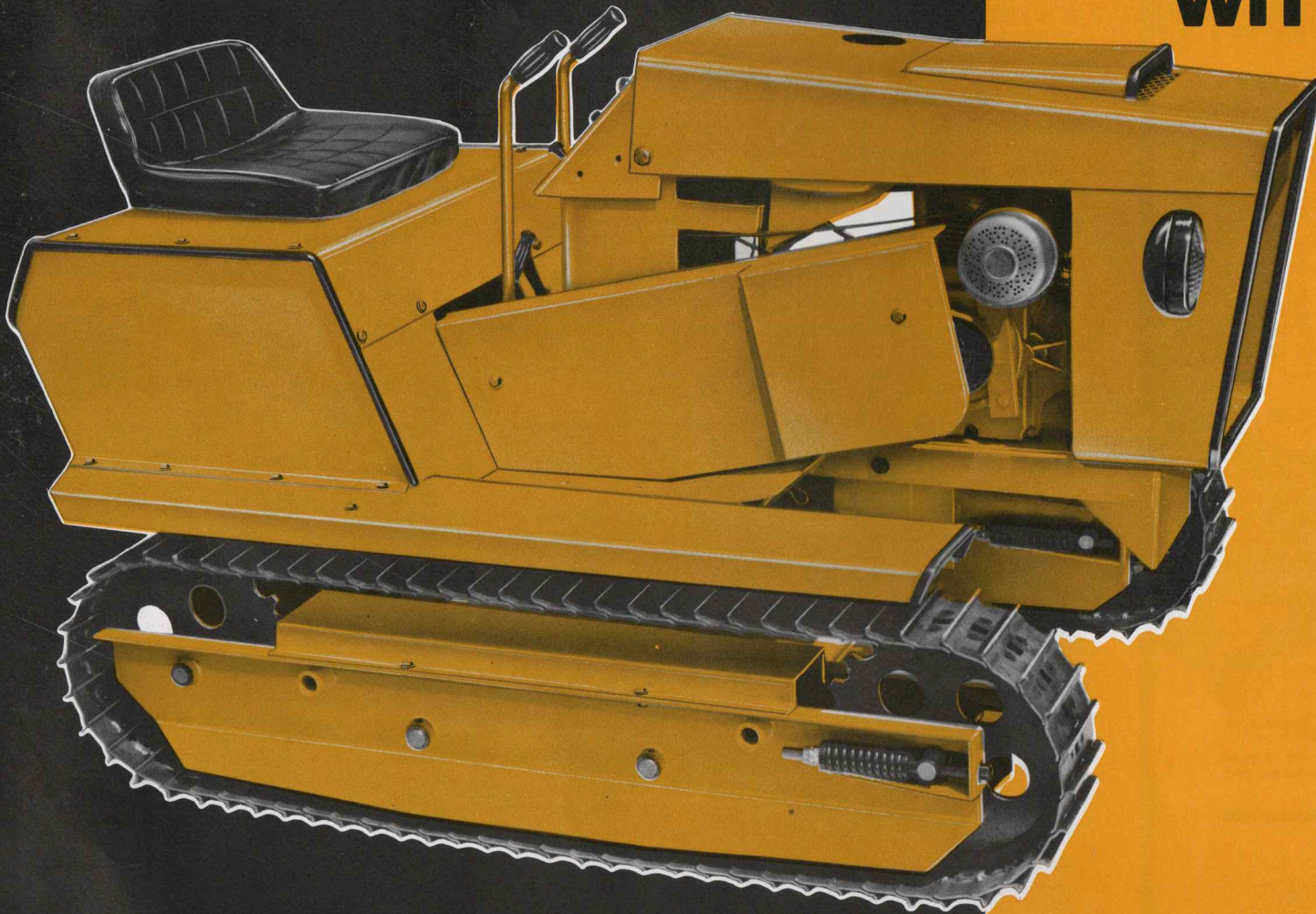
Magnatrac is magnificent — because it has to be to sell itself. You cannot be sold a Magnatrac Kit by a dealer. There's no one to talk you into a Magnatrac Kit (except a very satisfied and vocal Struck crawler owner.) Struck crawler kits have climbed steadily in sales because of the natural appeal of a 100% crawler garden tractor — the low price of an assemble-it-yourself kit — and the magnificent performance record of Struck crawlers in the wide variety of yard and garden duties. Equipment which is sold in kit form must rely on basic, proven engineering concepts and eliminate complicated, trouble-making operational systems. It must be top quality throughout — because every customer will see every part! And it must do the work as promised because there will be no dealer to make excuses for a poor performance.

## Magnatrac Magnificent Year 'Round

The Struck Magnatrac will sell itself from the time you open the kit — until you have worked year 'round on all the jobs for which tractor power is required. Because Magnatrac does the big jobs as well as the small ones, you will use Magnatrac more than other garden tractors. You will find yourself more productive—and enjoying the healthful out-of-doors. Because Magnatrac is so efficient and easy to use, you will be less inclined to try hand shoveling and other strenuous activities which can tax your heart and strain your muscles.



# COMPARE MAGNATRAC WITH WHEELED TRACTORS



Time is money. If it can't do the job, an underpowered wheeled tractor winds up costing more than its worth. If its wheels slip away your garden plowing time . . . if there's not enough power on those cold, snow-covered mornings . . . if you're forced to accept miniature loads because you have miniature lifting capability, get on **the right track with Magnatrac**. Consider the two continuous, heavy duty tracks — just as used on big dozers. All shoes interlock and each has its own gripping cleat. Together, the twin tracks put almost 500 square inches of traction surface on the ground. Compare this with the few square inches that rubber tires on other garden tractors have to offer. There is no comparison — with the steady working power provided by Magnatrac.

## NEW FULLY ENCLOSED AND PROTECTED TRACK SYSTEM

Note the inside of the tracks, how solid steel panels cover the vital revolving parts, and protect against foreign objects and materials which could clog up the system. Also note the new dual tension springs, supplying approx. 3000# tension on each track. This is a thoroughly engineered field-proven tracked vehicle, designed specifically for the toughest kind of field conditions.

# THE MAGNIFICENT MAGNATRAC

## SPECIFICATIONS

**Engine** — 16 hp. valve-in-head vibration reduced, "Dyna-Static", electric start, 20 amp. alternator, 1½ gallon gas tank, and fuel pump (Tecumseh).

**Clutch** — Steel cable "B" section belt activated with sealed ball bearing idler.

**Transmission** — Combination transmission and differential in all cast iron housing with heat-treated cut steel gears, and needle and ball bearings throughout running in oil bath. 4 speeds forward, 1 reverse.

**Ratios** — Engine to track sprocket: 502.0 to 1, 1st gear; 168.2 to 1, 2nd gear; 94.0 to 1, 3rd gear; 63.8 to 1, 4th gear; 122.2 to 1 reverse.

**Service Brake** — Band and drum type, 4" dia. drum at 17.6 to 1 ratio.

**Steering** — Hand activated band brakes on 4.25" dia. drums at 9.8 to 1 ratio to tracks.

**Torque** — Rated torque of track drive sprocket is 1500 ft./# 's.

**Frame** — "Upper frame" is ¼" steel plate formed into a 9" wide channel "backbone". Lower track frame is constructed of four 3/16" steel plate channels tied together with two 1-5/16" dia. bars electrically welded and reinforced.

**Sprockets** — Ductile iron casting with approximately 80,000# tensile strength; nickel chrome welded to 1-5/16" dia. tube with replaceable sleeve bearings riding on 7/8" fatigue-proof steel axles.

**Idler Wheels** — Solid steel plates, 9½" dia. welded to 1-5/16" dia. tube with replaceable sleeve bearings riding on 7/8" fatigue-proof steel axles.

**Track** — #A550 Chain welded to 10 ga. interlocking steel shoes — over 10,000# ultimate track strength.

**Dimensions** — Length - 64", width - 40½", height - 37¾", weight - approximately 1100#.

- Permanently lubricated ball bearings on all high speed shafts, renewable (greasable) sleeve bearings on stressproof steel axles for all slow speed, high torque shafts.
- Safety fendering and electrical interlocks.
- All painted parts pass through a five-step paint line to get a heavy coat of bonderized oven baked enamel.

**CAUTION:** This equipment is designed for mature persons. Young people should not operate the equipment without proper instruction and constant supervision!

## MAGNATRAC FABRICATION PLANS

Complete, illustrated plans for fabricating your own full size Magnatrac crawler tractor from locally secured materials. Approx. 40 pages of drawings (the identical ones we use in our own production) and clearly detailed assembly instructions. Includes complete parts list with low "factory direct" prices on all parts you don't wish to fabricate yourself.

MT-1800



## ATTACHMENTS

**A. LOADER** — Quick-mount frame of high-strength steel tubing. Includes own hydraulic system. Lifts bucket or manure fork to height of approx. 72". Chrome-plated cylinder piston shafts. Double-acting cylinders on lift arms and on bucket provide hydraulic power for both lifting and lowering and for tilting bucket up or down. Comes complete, less bucket shown — order bucket (No. B-36) or manure fork (No. MF-36) below. (NOTE: Use only with properly mounted and loaded No. BB-230MT Ballast Box.) **No. MWL-72.**

**B. BUCKET** — 36" wide x 15" high x 13" deep with reinforced cutting edge. Good for general purpose digging and loading. Larger snow and special purpose buckets available — contact factory. (NOTE: Use only with properly mounted and loaded No. BB-230MT Ballast Box.) **No. B-36.**

**C. MANURE FORK** — 36" wide x 15" high with 18" forks. Forks made of hardened steel and pointed for picking up hard packed manure. (NOTE: Use only with properly mounted and loaded No. BB-230MT Ballast Box.) **No. MF-36.**

**D. ELECTRIC LIFT MECHANISM** — Screw-type electric lift cylinder provides 1000 lbs. lift at end of cylinder. Runs off engine alternator. Comes complete with frame and all attaching hardware but less bucket or blade (order these below). (Shown with No. B-15 Bucket.) **No. ELM-12MT.**

**E. MANUAL LIFT MECHANISM** — Lever action, manual lift raises blade with minimal effort. Preset stop holds blade for level grading. Comes complete less blade (order below). (Shown with No. DB-420 Blade.) **No. ML-20MT.**

**F. BLADE** — 16" high, clears a 42" strip when set straight ahead. Angles left or right with single 5/8" diameter pin connector. (Requires either No. ELM-12MT or ML-20MT Lift Mechanism.) **No. DB-420.**

**G. BUCKET** — 30" wide x 12" high x 12" deep. Heavy reinforced cutting edge allows you to "dig-in" most loose soils. Use only with No. ELM-12MT Electric Lift Mechanism. (NOTE: Use only with No. BB-230MT Ballast Box.) **No. B-15.**

**H. BALLAST BOX** — Mounts to front or rear of tractor. Adds extra traction and counter-balance for plowing, blade or bucket work. **No. BB-230MT.**

**I. MANUAL REAR HITCH** — Complete hitch and manual lift mechanism required for use with ground-engaging, rear-mounted attachments. **No. RH-20MT.**

**J. ELECTRIC REAR HITCH** — Complete hitch and electric screw-type lift mechanism. Lift cylinder provides 1000 lbs. lift at end of cylinder. Runs off engine alternator. Comes complete with frame and all attaching hardware; but less any rear-mounted attachments. **No. ERL-200.**

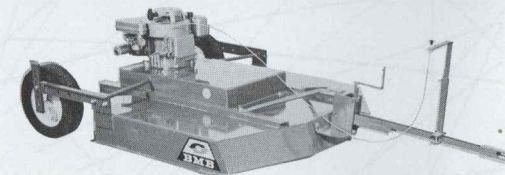
**K. MOWER 48" CUT** — Finish mower for large areas, yet commercial quality construction for heavy growth. Rugged 8 hp., 4 cycle engine. Two alloy steel breakaway knives. Adjustable tongue offsets left or right with 1"-6" adjustable cutting height. **No. BMB-48.**

**L. SNOWBLOWER** — Clears 42" wide strip in one pass. Operates at 900 RPM to throw snow up to 40 feet in any direction. (Requires No. CA26 PTO Drive and Clutch listed below.) **No. SB-640.**

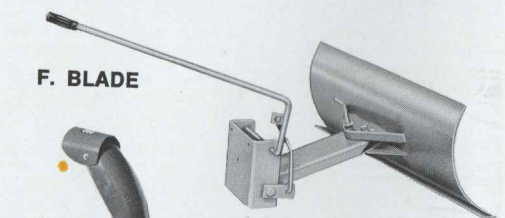
**M. PTO DRIVE & CLUTCH** — Dual belt drive and clutch mechanism for powering No. SB-640 snowblower. **No. CA26.**



**A. HYDRAULIC LOADER**



**K. MOWER**

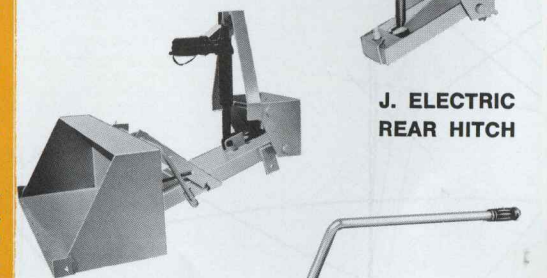


**F. BLADE**

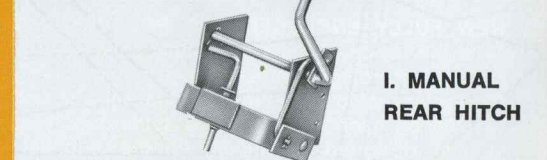


**L. SNOWBLOWER**

**D. ELECTRIC LIFT MECHANISM**



**J. ELECTRIC REAR HITCH**



**I. MANUAL REAR HITCH**

**O. TRAILER** — 48" x 38" x 12" all-steel box holds up to 1,000 lbs. Attaches with a single pin. Dumps easily with simple catch which can be released from operator's seat. 16 x 4 pneumatic tires. No. 100.

**P. SPREADER** — Uniformly spreads fertilizer, seed, etc. over 36" width. Holds up to 120 lbs. of fertilizer. Conveniently located on-off control. Sturdy 13 x 2.50 semi-pneumatic tires on non-corrosive nylon bearings. Single pin hitch. No. 36H80.

**Q. ROLLER** — Rolls out lumpy ground quickly and easily. Big cylinder (36" wide, 18" diameter) covers area in a hurry. Weights 91 lbs. empty, 390 lbs. when filled with water. No. R-15.

**R. SWEEPER** — Sweeps a 31" swath clean of leaves and grass into an 8½ bu. lift-out hamper. Pneumatic cross-treaded tires and big rear swivel rollers for better "trailing." Folds for storage. No. MT-311B.

**S. TOOLBAR** — A basic rear-mounted attachment. The tool bar can be equipped with the following accessories: Spring-tooth Kit (pictured on Toolbar), Scarifier Kit, 8" Furrow Openers, Leveling Blade, Tiller Shovels, Disk Hillers, Landscape Rake, Disk Gangs and Pulverizer-Packer. (Note: write for Bulletin #TB-1 for complete description and pictures of above Toolbar accessories.)\*\* No. TT-100 (Spring-Tooth Kit is No. BB-335).

**T. PLOW** — For general plowing at recommended depths of 5" to 6", makes a cut 8" wide. Features high moldboard and beam clearance. Long handle depth crank can be turned from tractor seat. Correct leveling angle built into beam assembly.\*\* No. PP-508.

**U. DISK HARROW** — The basic unit for seedbed preparation and mulching. Has eight 11" diameter blades and an adjustable cutting width of 29" to 39". Positive angling adjustment from 10° to 20°. Width between gangs adjustable from 1" to 14".\*\* No. DD-500 (Note: to get the double disk pictured, order two DD-500 Disk Harrows).

**V. DRAG HARROW** — A smoothing spike harrow for final seedbed preparation, covering and firming seeded fields, and early cultivation. 44" wide, 14 high carbon steel spikes may be arranged as desired. Fast assembly and adjustment of spikes.\*\* No. SS-500.

**W. SCARIFIER** — Designed for light duty scarifying and leveling. The heavy-duty 42" steel blade may be angled 15° or 30° each side, or reversed for back filling. A reversible scarifier bar is provided for crust breaking; end wings are standard equipment.\*\* No. BB-360.

**X. CULTIVATOR** — Adjustable for rows 6" to 42" apart. Use in normal position for straddle-row; reverse position for between-row cultivation. Equipped with 7 reversible shovels, and bolt and strap for holding weight block.\*\* No. CC-500.

**Y. PLANTER-FERTILIZER** — A single unit that enables you to plant seed and fertilize in one operation. Equipped with 4 quick-change seed plates and 3 distance gears, fertilizer and hopper row marker.\*\* No. KK-200.

**Z. ROTO-TILLER** — Heavy duty, tow behind unit powered by its own 7 HP engine. Ten 14" diameter blades produce 20 cutting edges for top quality tilling over a 30" effective width. "Quick-set" foot adjusts tilling depth to over 7". No. CT-70.

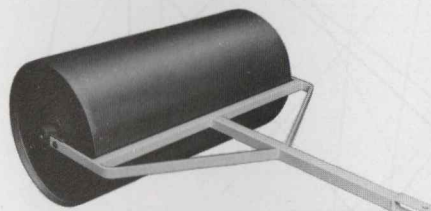
\*\*Requires RH-20MT Manual Rear Hitch, or ERL-200 Electric Rear Hitch for mounting to Dozer.



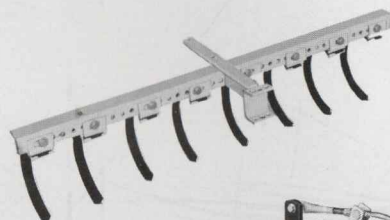
O. TRAILER



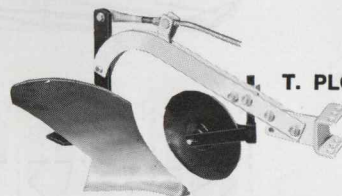
P. SPREADER



Q. ROLLER



S. TOOLBAR



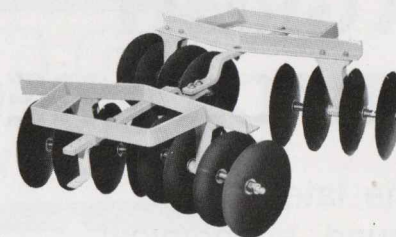
T. PLOW



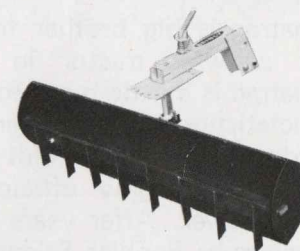
V. DRAG HARROW



X. CULTIVATOR



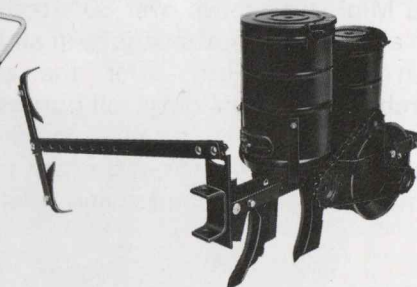
U. DISK HARROW



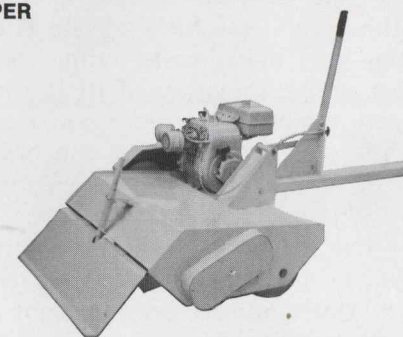
W. SCARIFIER



R. SWEEPER



Y. PLANTER-FERTILIZER



Z. ROTO-TILLER

# A GREAT "TRACK" RECORD

The latest in  
sound, economical  
proven Struck Kits.

Magnatrac is big brother to the Mini-Dozer, the first crawler tractor in kit form. Although Magnatrac is a little more sophisticated (with such characteristics as an all-gear transmission and enclosed track system), Mini-Dozer remains a very popular and highly efficient source of crawler tractor power. After years of advertising in such magazines as Popular Science, Popular Mechanics, Mechanix Illustrated, and Organic Gardening and Farming, "Mini-Dozer" has become synonymous with "low cost workpower". Both the Magnatrac and Mini-Dozer have over 30 attachments available for all types of outdoor jobs in all kinds of ground conditions. Both offer the opportunity for purchase of heavy duty, all-purpose power equipment for a relatively small investment. Both Dozers are being used to earn extra cash on odd jobs and some have been assembled and resold for profit.

## NOW IS THE TIME FOR YOUR DOZER

For the sake of your budget — and your back, make this your year for a Struck Kit dozer. Consider the jobs made easier, time saved for other activities, and elimination of frustration and strenuous work which can affect your health. Consider the excitement of assembly, the pride of ownership, and the pleasure of driving your own crawler tractor. Whether it be a Magnatrac — or a mini-Dozer, the Struck Kit crawler offers unmatched opportunity and maximum workpower per dollar invested. Get yourself on the right track — the Struck track right now.

## LIMITED WARRANTY

For 90 days from purchase date, we will at our option replace or repair for the original purchaser, free of charge, any part or parts found upon examination at our factory to be defective under normal use and service on account of defects in material and/or workmanship.

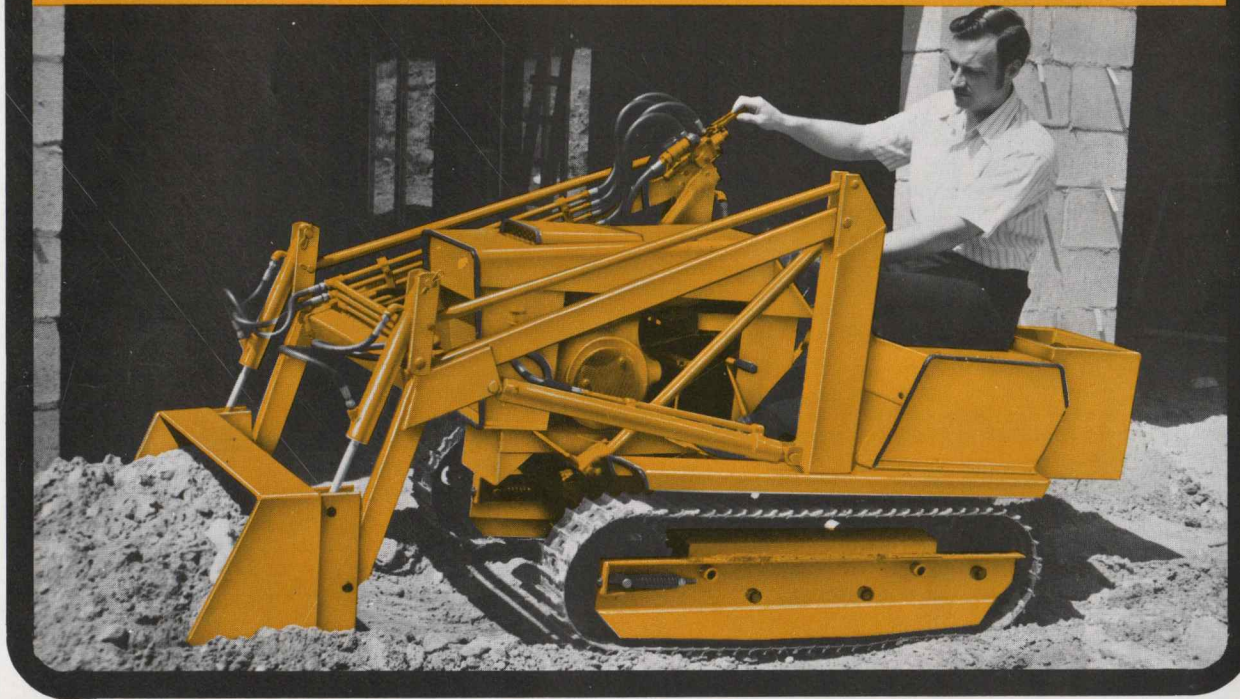
All transportation charges on, and damages and loss incurred in connection with the transportation of parts for inspection for replacement or repair under this warranty shall be borne by purchaser.

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